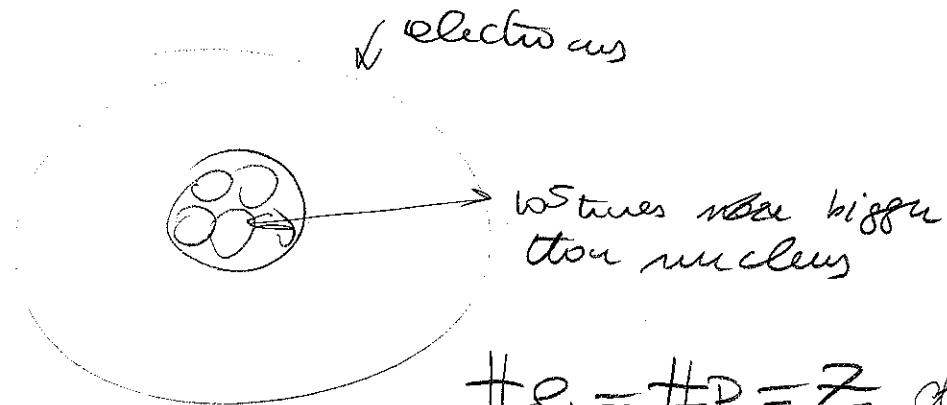


ATOMIC STRUCTURE

ATOMS = DEMOCRITOS (GREECE!!)

UNITS THAT CANNOT BE SPLIT (WRONG BUT RIGHT)

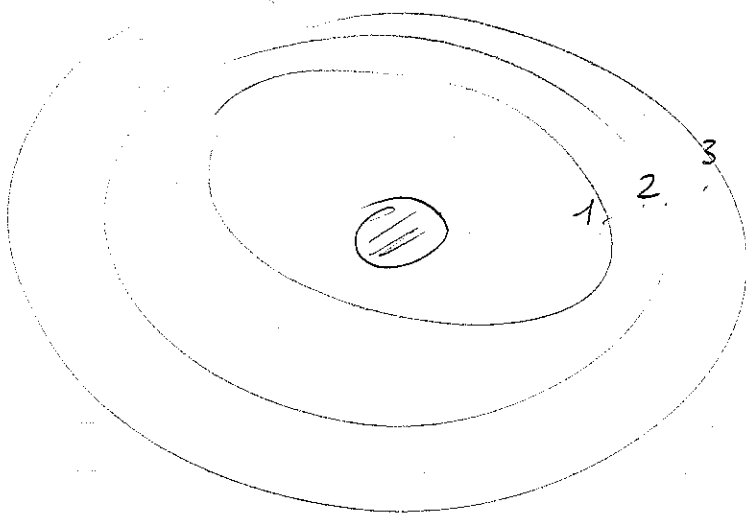
NUCLEUS
PROTONS
, NEUTRONS



$$\#e = \#p = Z \text{ atomic number}$$
$$\#n = \text{variable} \approx Z$$

electrons rotate, but so fast you need QM

⇒ orbits like planet around the sun



4 unexcited

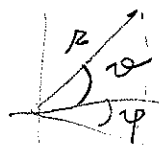
SCHRODINGER
EQUATION

how to describe orbitals

quantum numbers

n, l, m, s
 \uparrow energy \uparrow slope \uparrow orientation $\uparrow \downarrow$ spin

$\psi(r, \theta, \phi)$



n Boundary for r

l boundary for θ

m boundary for ϕ

~~Bohr~~
2

PAULI \Rightarrow 2e cant have same 4 q. numbers.

$n = 1, 2, 3, \dots$ integer

$l = 0, 1, \dots, n-1$

$m = -l, -l+1, \dots, 0, \dots, l-1, l$

$s = \pm \frac{1}{2}$

$n = 1$

$l = 0$

$m = 0$

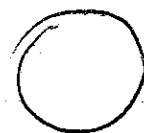
$s = +\frac{1}{2}, -\frac{1}{2}$

(s $l=0$ s=spherical)

\Rightarrow 2 electrons

1s

A2



$2s^1, 2s^2$

$$n=2$$

$l=0$ spherical

$$m=0$$

$$s = \pm \frac{1}{2}$$

2 electrons

— 0 —

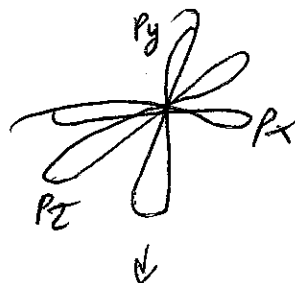
$l=1$ P \rightarrow

$m = -1, 0, 1$ \leftarrow 3 types

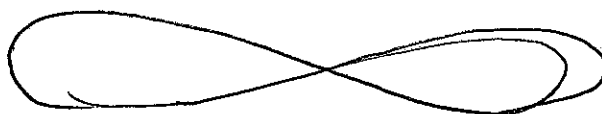
p_x, p_y, p_z

$s = \pm \frac{1}{2}$ each

$2p^{1 \dots 6}$



\Rightarrow 6 electrons total



SIMMETRIC
RESPECT THE
CENTER

$$n=3$$

$$l=0$$

$$3s^{1 \dots 2} \rightarrow 2$$

$$l=1$$

$$3p^{1 \dots 6} \rightarrow 6 \text{ not}$$

$$l=2$$

$$m = -2, -1, 0, 1, 2$$

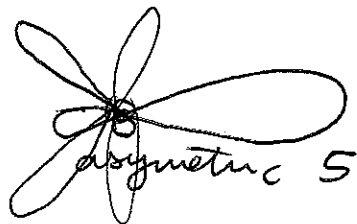
S

$s = \pm \frac{1}{2}$, $\downarrow \uparrow$ each
 \Rightarrow 10 electrons

$3d^{1 \dots 10}$

Ag

d orbitals



asymmetric 5

$n=4$ $l=3$ $m=-3, -2, -1, 0, 1, 2, 3$
 $4s, 4d, 4p, 4f$
 $\sim 2 \quad \sim 6 \quad \sim 10 \quad 14 \text{ electrons}$
 $7 \rightarrow 14 \text{ electrons}$

Energy

$1s, 2s, 2p, 3s, 3p, 4s, 3d, 4p, 5s, 4d, 5p \dots$
 $\xrightarrow{\text{increasing energy}}$

HUND RULE

~~in a set of orbitals~~ in set of orbitals, ~~the~~ with
~~same energy~~ same energy, is partially occupied
 the electrons go to maximize
 total spin

Example $3d^5$

same energy {

$\begin{array}{|c|} \hline \uparrow \\ \hline \uparrow \\ \hline \uparrow \\ \hline \uparrow \\ \hline \uparrow \\ \hline \end{array}$

\Rightarrow NO BUT

$$\Sigma s = +\frac{1}{2}$$

$\begin{array}{|c|} \hline \uparrow \\ \hline \uparrow \\ \hline \uparrow \\ \hline \uparrow \downarrow \\ \hline \end{array}$

$$\Sigma s = 2!!$$

Magnetic ~ both filled d & f

Mn, Fe, Co magnetic

Ti, Zn NO Put AM table

Valence = # e in outer

shell contributing to bond

BOND = SHARE ELECTRONS

A#4

THERMO & KIN

THERMODYNAMICS

Study of relationships

between P, T, V , comp, composition ② EQUILIBRIUM
(phases, liquid, solid...)

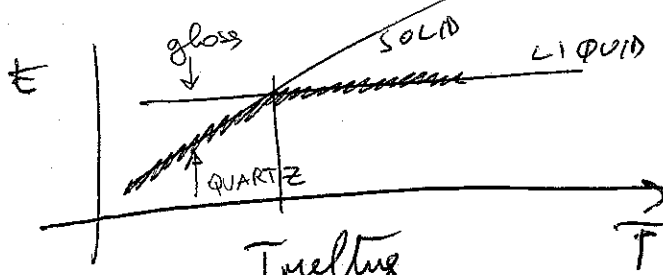
KINETIC

study of relationships

OUT of EQUILIBRIUM

speed reaction occure

THERMO : increase T - increase Energy



solid most favorable liquid most favorable

low cost?

Rate $k(T) = C e^{-\frac{Q}{RT}}$

$\frac{kJ/mol}{\text{activation energy}}$
 \uparrow gas constant $T \uparrow k \uparrow \text{exp}$

EXAMPLE

Q 2.3-1

phase A

Q = energy you need to apply to see the other side of the hill

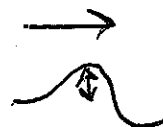
ARRHENIUS LAW

almost always true

the other side of

A5

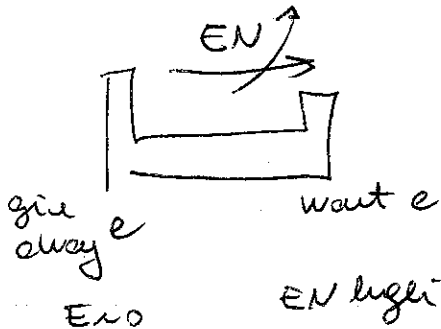
phase B



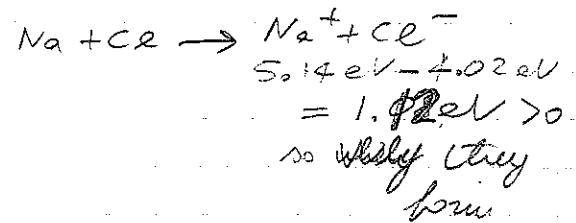
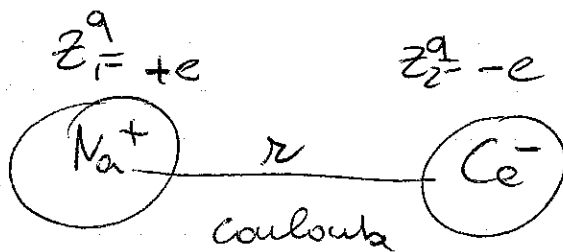
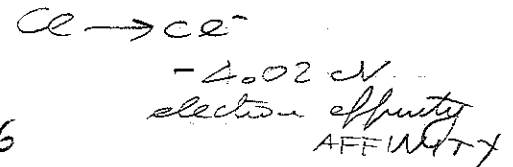
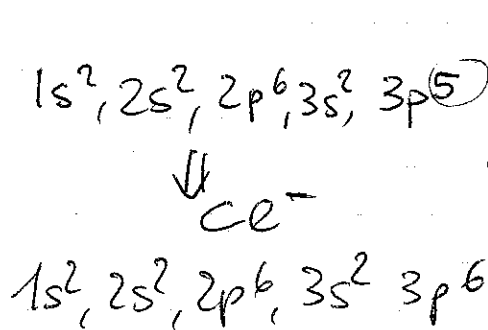
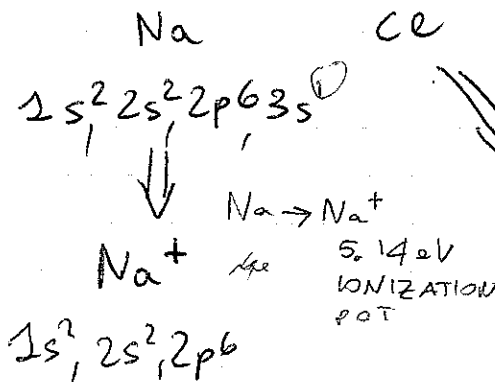
IRREVERSIBILITY

BONDS

Electronegativity = measure how generous
is an atom!
for electrons



orbitals like
to be as much
as possible full
or empty

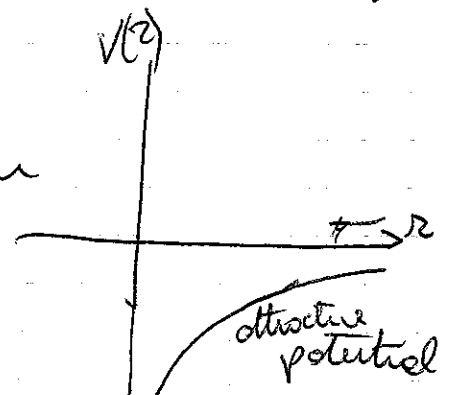


$$F = \frac{|z_1 z_2| q^2}{4\pi\epsilon_0 r^2}$$

$$= \frac{e^2}{4\pi\epsilon_0 r^2}$$

attraction

attraction



$F(r) \equiv -\nabla V(r) = -\frac{\partial V}{\partial r}$

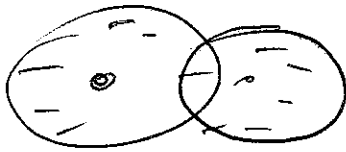
\uparrow grad \downarrow Coulomb

Conservative
DYNAMICS
CLASSICAL
MECHANICS

A6

the ionic force would fuse the two atoms together

but



repulsion due by other electrons

$$F \sim \frac{k}{r^m} \quad \text{much stronger than attraction}$$

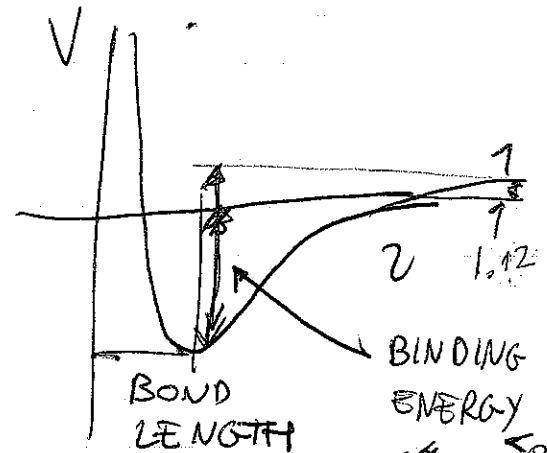
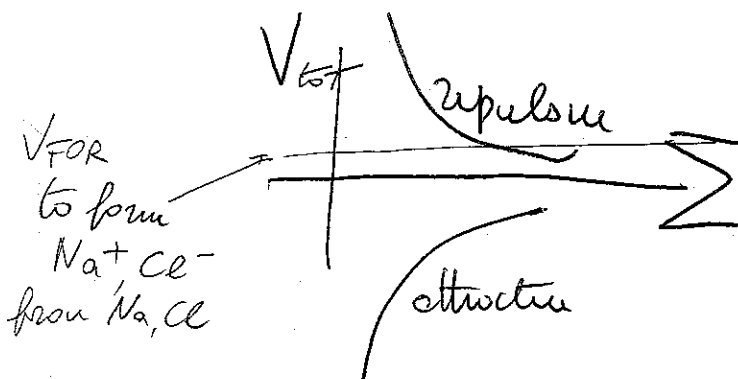
when r is small m

~~m=13~~ why 12

$$F_{\text{Rep}} = -\frac{\partial V}{\partial r} \Rightarrow V_{\text{repulsion}} \sim \frac{C}{r^m}$$

~~m=13~~ $n=m-1$
 $\downarrow \quad \downarrow$
 $\sim 12 \quad \sim 13$

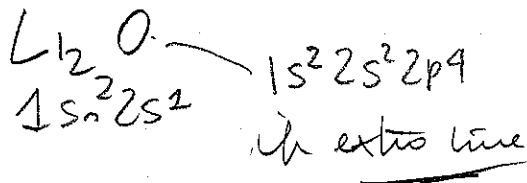
$$F_{\text{total}} = F_{\text{att}} + F_{\text{rep}} = -\frac{\partial V_{\text{total}}}{\partial r} = -\frac{\partial (V_{\text{REP}} + V_{\text{ATT}} + V_{\text{FORM}})}{\partial r}$$

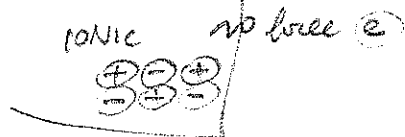


Read chap 2 up to 34

with respect
of pure NaCl

A7





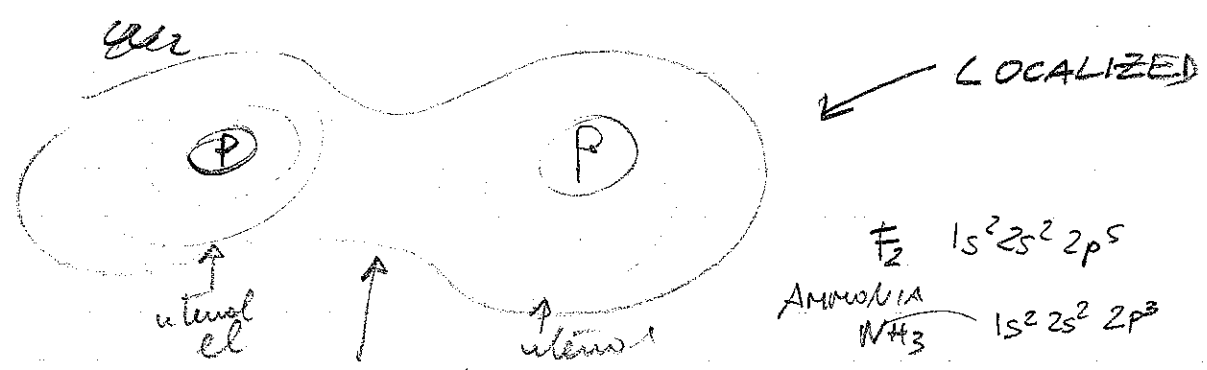
COVALENT BOND

In 2 atoms similar electronegativity \Rightarrow but not ^{same} positive _{electro}

\Rightarrow no one gives away (+) or ~~steals~~ ^{steals} one electron (-)

then they share

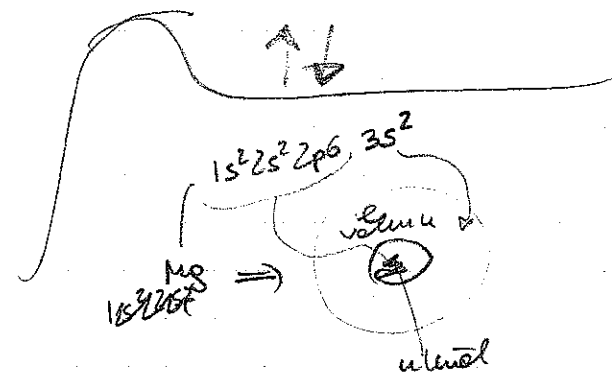
Cl_2, H_2, CH_4 all hydrocarbons



covalent bond orbital = just 2 electrons



METALLIC BOND



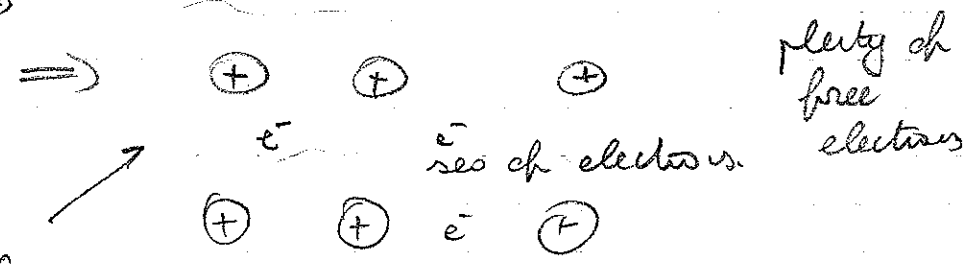
generous atoms give away electrons

\Rightarrow electrons form a SEA, CLOUD OF ELECTRONS

called FERMI SEA, it's homogeneous

JELLY MODEL

\Rightarrow



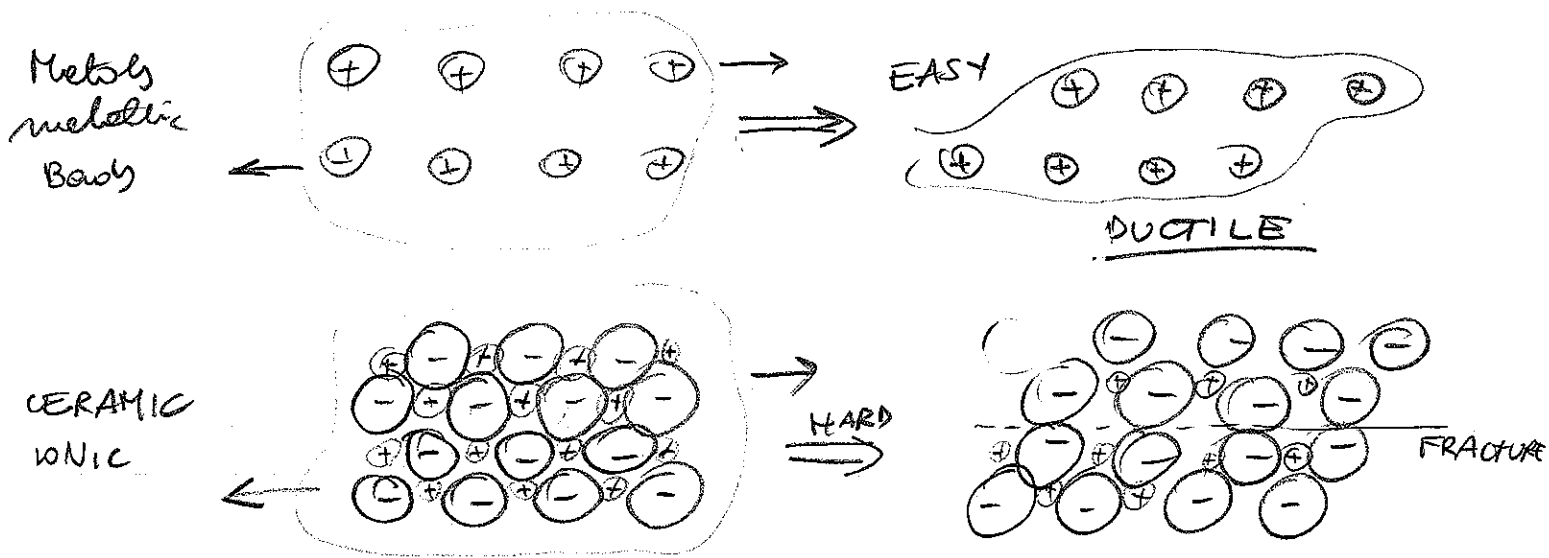
DELOCALIZED ELECTRONS.

GLOBALLY SHARED ELECTRONS

Ag

DUCTILITY - BRITTLE BEHAVIOUR

BOOK
PIC



ELECTRICAL CONDUCTIVITY

- type of carrier (metals, solutions)
- density of carriers (#/Volume)
- mobility (heavy or light)

$$V = \mu E$$

↑ speed ↑ mobility ↓ electric field

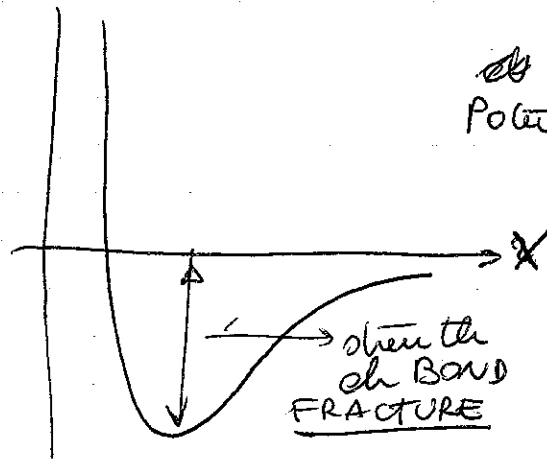
(ASK ~~THE~~ LIONS)

free electrons \Rightarrow very mobile

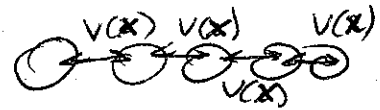
internal electrons \Rightarrow not very mobile

ORIGIN OF YOUNG MODULUS

$V(x)$

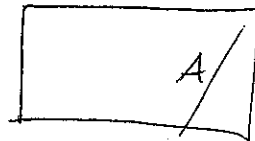


at a low distance
Potential



$$F(x) = \frac{\partial V}{\partial x}$$

$$\epsilon = \Delta x / l$$



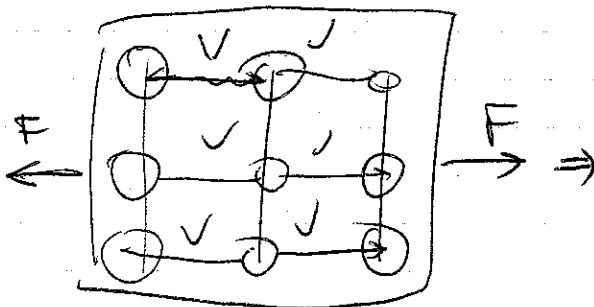
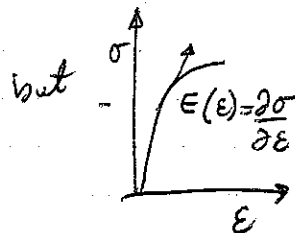
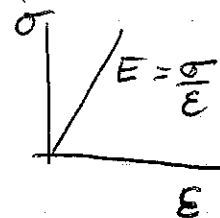
$$\bar{\sigma} = E \bar{\epsilon}$$

ELASTICITY

YOUNG

$$F = E a \Delta x$$

geometrical factor



$$E = a \frac{\partial F}{\partial x} = a \frac{\partial}{\partial x} \frac{\partial V}{\partial x}$$

elastic modulus

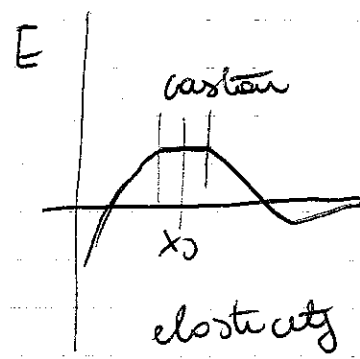
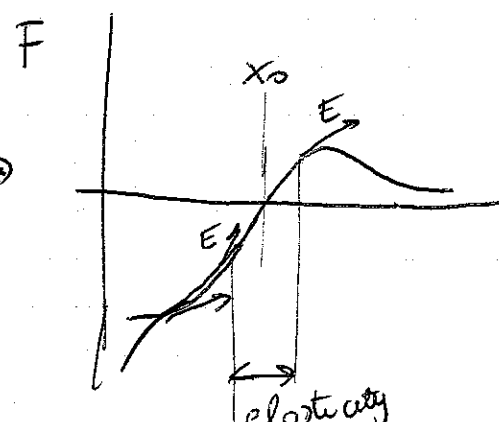
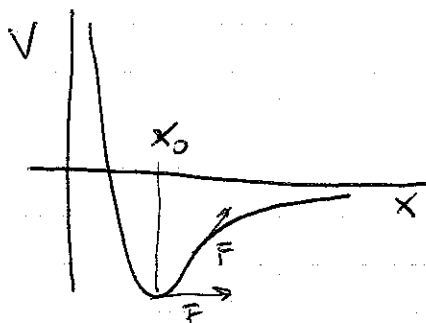
$$= a \frac{\partial^2 V}{\partial x^2}$$

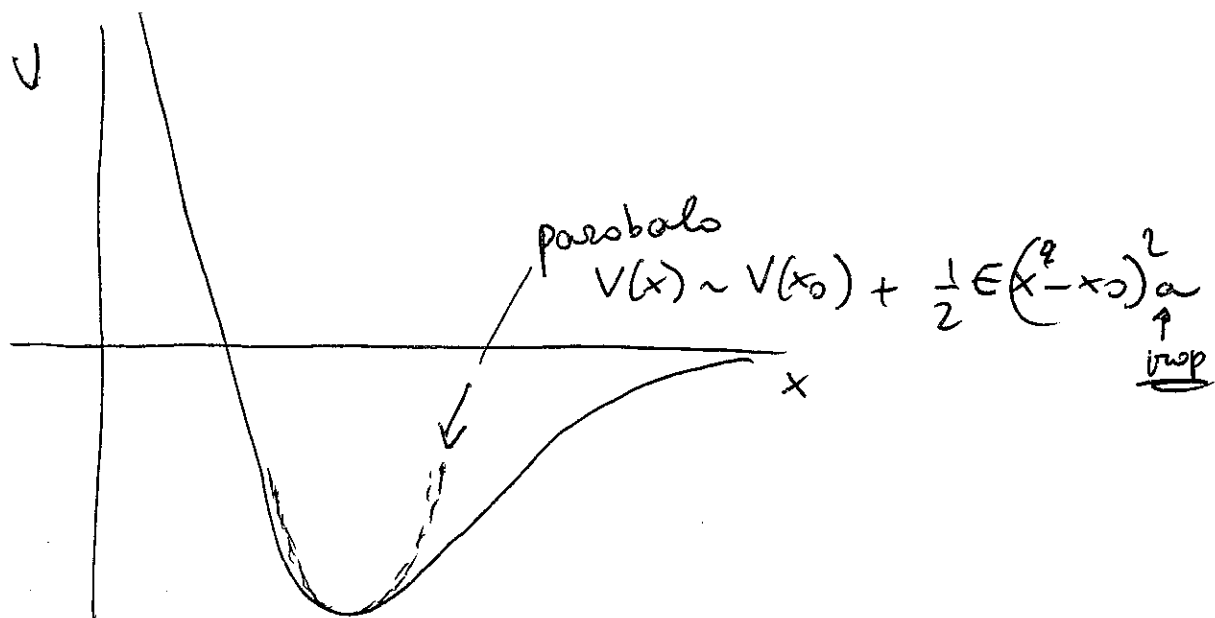
CURVATURE

$$E(\epsilon) = \frac{\partial \sigma}{\partial \epsilon} \sim \frac{\partial F/A}{\partial \Delta x / x_0} \sim \frac{\partial F}{\partial x}$$

$$= a \frac{\partial F}{\partial x}$$

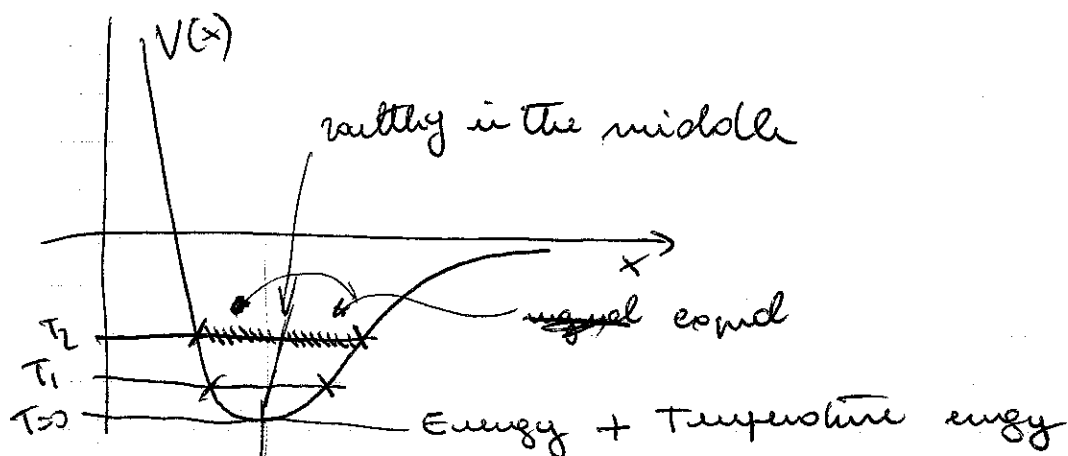
constant





THERMAL EXPANSION

$V(x)$ not symmetric
 \Rightarrow expansion



$$x_e = x_0(T=0) + \alpha x_0(T - T_0)$$

$\frac{1}{2} kT$ per degree of freedom (3 or 5)
 \downarrow
 kT

$$\alpha \equiv \frac{1}{x_0} \frac{\partial x}{\partial T} \sim 10^{-5} K^{-1}$$

thermal expansion

$$E_{\text{BOND}} \uparrow \Rightarrow T_{\text{melting}} \uparrow \Rightarrow \alpha \downarrow$$

more symmetric and $\alpha \downarrow$

All

COORDINATION NUMBER & PACKING

ionic material (sterical, all dimensional consideration)

cation (the one that gets the $(+)$)

anion (the one that gets the $(-)$)

"usually" $r(\text{cation}) < r(\text{anion})$

← go right left
in TABLE

→ go right
in TABLE

then $r \neq R$

$\frac{r}{R}$ defines structure

CN = coordination number
of first neighbours

~~CN = 8~~ layered
4

Show PIC BOOK 45

covalent

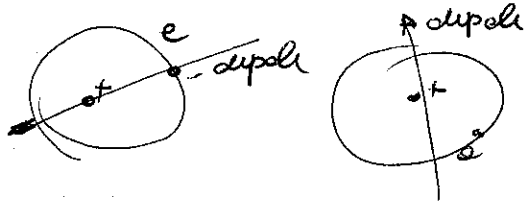
CN depends on the electron valence shells

SECONDARY BONDS

vdW (temporary dipoles)

(weakest possible bonds \Rightarrow spherical He crystals)

electrons while rotating produce a momentary electric dipole (TEMPORARY DIPOLE)



\Rightarrow

$$\text{dipole} = \vec{r} e$$

distance vector

\Rightarrow Coulomb attraction between dipoles, also if the net charge is zero!!

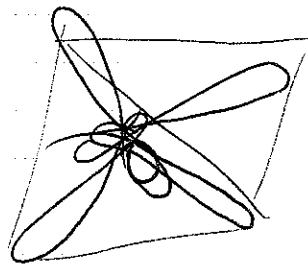
\Rightarrow van der Waals weak $\sim V_{vdW} \sim -\frac{1}{26}$

PERMANENT DIPOLES

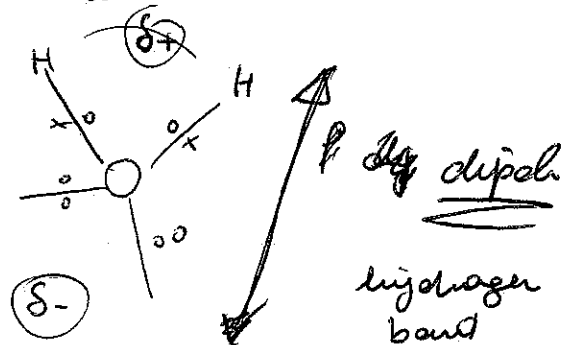
when they have a permanent asymmetric distribution



6 electrons in sp^3 hybridization

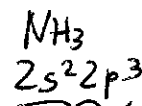


tetrahedron



same for S ~~SH~~ H_2S

&



sp^3 with S

\Rightarrow liquid water

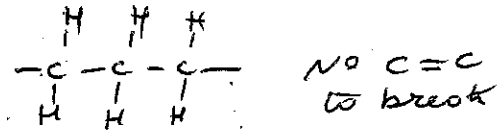
Permanent Bonds $>$ vdW

A13

POLYMERS : MACROMOLECULES

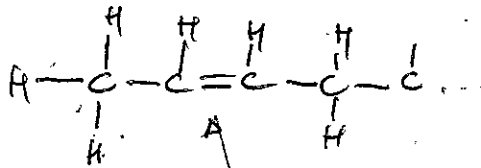
- SATURATED

NO ~~free~~ electrons to share \Rightarrow
saturated \Rightarrow bonds between molecules
are secondary (vdw & dipole moment)
 \Rightarrow **Thermoplastic** : they melt and
can be reused many times (PVA)



- UNSATURATED

they have free electrons to share



\Rightarrow have unsaturated
double bonds

\Rightarrow

upon heating up, these
bonds break and join

with other chains
making "cross links".

Thermoset polymers

Rubber comes from LATEX (natural)
with sulfurization.
GOODYEAR

determined by the value of the quantum number l and is given by $2(2l + 1)$. Thus, the maximum numbers of electrons in an s, p, d, and f subshell are respectively 2, 6, 10, and 14.

The **electron configuration** represents the distribution of electrons within the permissible energy levels. In the **ground state**, an atom's electrons occupy the lowest-energy subshells consistent with the Pauli exclusion principle. The subshells can be arranged in order of increasing energy as follows:

$$1s, 2s, 2p, 3s, 3p, 4s, 3d, 4p, 5s, 4d, 5p, 6s, 4f, 5d, 6p, 7s, 5f, 6d \dots$$

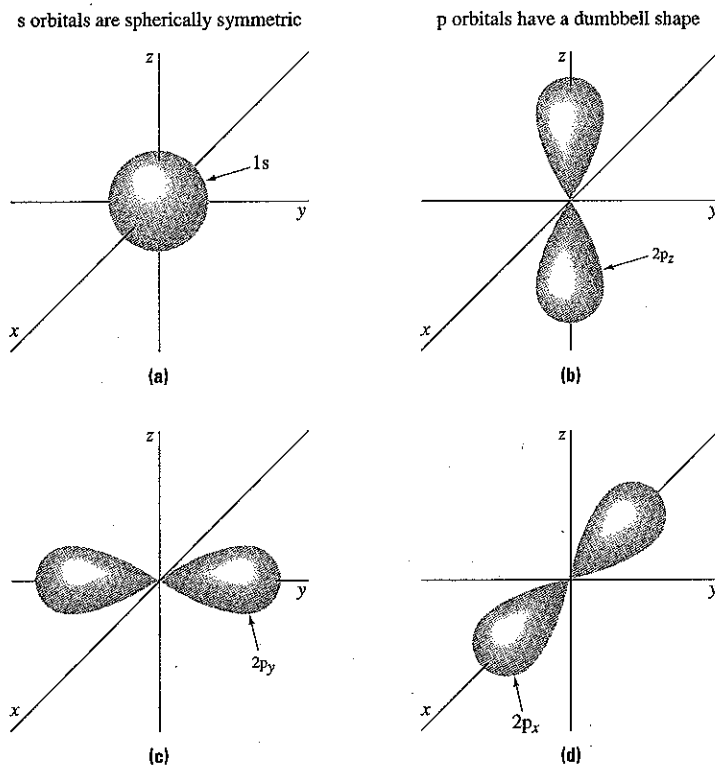
In this notation, the number of electrons in each subshell is indicated using an integer superscript on the corresponding letter. For example, a half-filled subshell with quantum numbers $n = 3$ and $l = 2$ would be designated as $3d^5$.

How can we use this notation to describe the ground-state electron configuration for an oxygen atom that contains eight electrons? In the ground state the subshells will "fill" in the order $1s, 2s, 2p \dots$ and the maximum number of electrons in s and p subshells will be two and six, respectively. Thus, the ground-state electron configuration for oxygen is $1s^2 2s^2 2p^4$, indicating two electrons in each of the (filled) 1s and 2s subshells and four electrons in the (partially filled) 2p subshell.

In addition to the quantization of energy, another key result of the wave model is that the exact position of an electron within an atom can never be known. Instead, probability density functions (PDFs) are used to describe the spatial location of electrons. As shown in Figure 2.2-2, the shape of the PDF depends on the value of the quantum number l . Note that not all the distribution functions are radially symmetric. The consequence of a nonsymmetric PDF is that definite bond angles can be found in structures such as diamond, organic molecules, and polymeric chains. We will see that these specific bond angles influence the macroscopic engineering properties of the corresponding materials.

FIGURE 2.2-2

A highly schematic illustration of the probability density functions for electrons in certain subshells of an atom. Note that the s subshells are radially symmetric while the p subshells (and all other subshells) are highly directional.



- d. For CdTe, $\Delta EN = 2.1 - 1.9 = 0.2$. Using the table in Appendix B, this corresponds to a bond that is $\sim 1\%$ ionic. Therefore, the bonding in CdTe is either metallic or covalent. Since the average number of valence electrons in CdTe is $(2 + 6)/2 = 4$, we predict the bonding in CdTe is likely to be covalent.

2.4.4 Influence of Bond Type on Engineering Properties

At this point we can make a few preliminary observations concerning some of the mechanical and electrical properties of solids as a function of bond type.

Consider the difference in the response of a metal and an ionic solid (ceramics and oxide glasses are examples of solids with considerable ionic character) when each material is struck with a blow from a hammer. Atoms in the metal can slip and slide past one another without regard to electrical-charge constraints in response to the applied force and thus absorb the impact without breaking. This phenomenon is called **ductile** behavior of metals. On the other hand, as illustrated in Figure 2.4–5a, in an ionic solid, each ion is surrounded by oppositely charged ions. Thus, ionic slip may lead to like charges moving into adjacent positions, causing coulombic repulsion (see Figure 2.4–5b). This makes slipping much more difficult to achieve, and the material responds by breaking. This is one of the reasons why ceramics and oxide glasses fracture easily. Such behavior is known as **brittle** behavior.

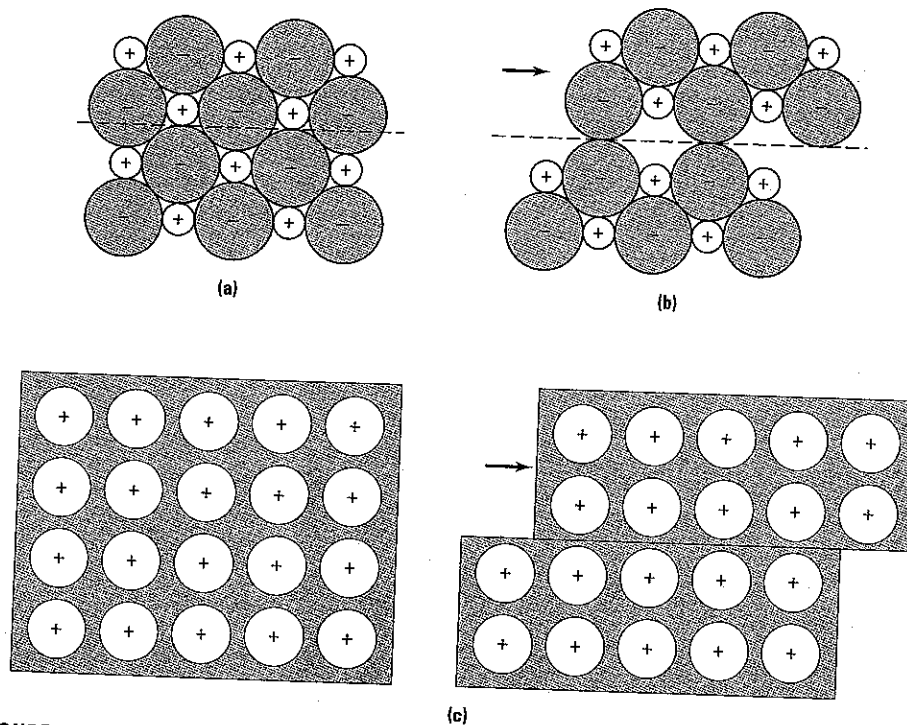


FIGURE 2.4–5 A comparison of the difference in the atomic scale response of a metal and an ionic solid to a hammer blow. (a) In an ionic solid before the hammer blow each ion is surrounded by oppositely charged ions. (b) When the ions attempt to slip past one another in response to the applied force, strong repulsive forces develop and lead to cracking. (c) In contrast, in a metal the electron cloud shields the positively charged atomic cores from each other so that the repulsive forces do not develop.

TABLE 2.5-1 Latent heat of fusion, melting temperatures, and coefficients of thermal expansion for some metallic elements.

Material	Latent heat of fusion (J/g)*	Melting temperature (K)	Coefficient of thermal expansion ($\times 10^{-6}$ °C) [†]
Row III metals			
Na	143	371	70
Mg	368	922	25
Al	397	933	25
Si†	1800	1685	3
Row IV metals			
K	63	336	83
Se	67	494	37
Zn	143	693	35
Cu	205	1358	17
Mn	268	1517	22
Fe	272	1809	12
Co	276	1768	12
Ni	297	1726	13
Cr	331	2130	6
V	410	2175	8
Ti	418	1943	9

* Adapted from the *CRC Handbook of Tables for Applied Engineering Science*, copyright CRC Press, Boca Raton, FL, 1979.

† Although silicon is not usually considered a metal, it is included here for comparison.

sufficient accuracy to facilitate calculation of the absolute values of bond length, bond energy, modulus of elasticity, and coefficient of thermal expansion. The values of these properties for engineering materials are usually directly measured in the laboratory.



DESIGN EXAMPLE 2.5-2

The bond-energy curves for two engineering materials are shown in Figure 2.5-3. Your task is to select the better material for use in each application described below.

FIGURE 2.5-3

A comparison of the bond-energy curves for two hypothetical materials, A and B.

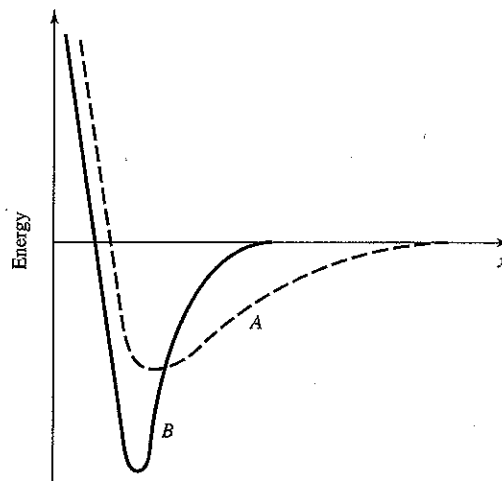
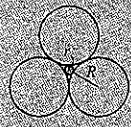
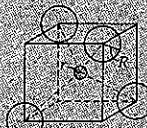
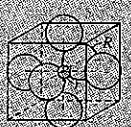
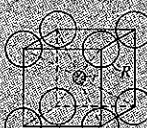
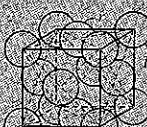


TABLE 2.6-1 The critical (r/R) ratio for each coordination number. (Note that the drawings are not to scale.)

Coordination number	Critical (r/R) value	(r/R) Stability range	Geometry
2	0	$0 < r/R < 0.155$	Always possible
3	0.155	$0.155 \leq r/R < 0.225$	
4	0.225	$0.225 \leq r/R < 0.414$	
6	0.414	$0.414 \leq r/R < 0.732$	
8	0.732	$0.732 \leq r/R < 1$	
12	1	$r/R = 1$	

DUNNO!

LAYERED

TETRAGONAL

~~TRIGONAL~~
OCTAHEDRAL

BCC

FCC

estimate the CN of the anion. Once the CN of the smaller ion is known, the CN of the larger ion can be determined based on the cation : anion ratio, or the stoichiometry of the compound.

EXAMPLE 2.6-1

Table 2.6-1 gives the ionic radius ratio range for CN = 6 as $0.414 \leq (r/R) < 0.732$. Derive these limiting values by investigating the critical geometry for CNs of 6 and 8.

Solution

The geometry for the critical (minimum) r/R ratio for CN = 6 is shown in Table 2.6-1. If a represents the length of the edge of the cube, then when all of the ions are just touching each other

$$r + R = \frac{a}{2} \quad \text{and} \quad R + R = \frac{a}{\sqrt{2}}$$

Dividing the first equation by the second equation yields

$$\frac{r + R}{2R} = \frac{1}{\sqrt{2}}$$

- b. In the C_2H_6 molecule each H atom is bonded to one of the C atoms. Since each C atom must form four covalent bonds, there is a single covalent bond bridging the two C atoms (see Figure 2.6-3b).
- c. In the compound C_2H_3Cl each H and Cl atom forms a single covalent bond with one of the C atoms. Each C atom must form four covalent bonds, so that there will be a *double* bond between the two C atoms (see Figure 2.6-3c).
- d. In silicon, each atom must be bonded to four other Si atoms, and the resulting structure is similar to the diamond structure described previously (see Figure 2.6-2b).

Covalent bonds are directional and are characterized by specific **bond angles**. The bond angles can be determined by the geometry of the structure or vice versa. Shared electrons, or bond pairs, and lone electron pairs constitute mutually repulsive negative-charge centers that tend to separate as much as possible. As shown in Figure 2.6-4a, the bond angle in a tetrahedral structure such as diamond is 109.5° , which places nearest-neighbor C atoms (and their associated shared electron pairs) as far apart as possible in space while satisfying the valency requirements. In contrast, when carbon is bonded to only three other atoms (one of which involves a double bond), the resulting structure is planar with a bond angle of about 120° , as shown in Figure 2.6-4b. The existence of specific bond angles in covalent molecules is important in understanding the properties of polymers.

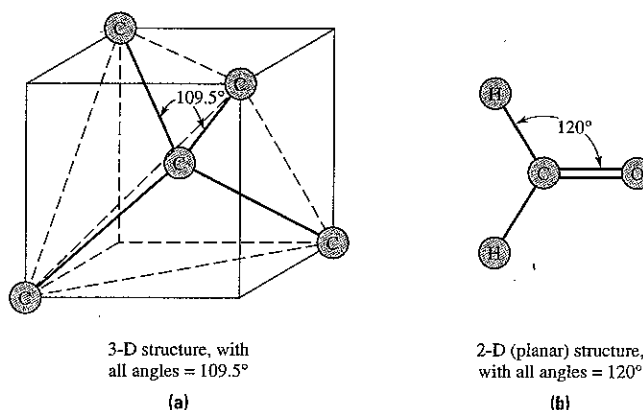


FIGURE 2.6-4 A schematic illustration of covalent bond angles in two compounds: (a) the bond angle in a tetrahedral structure such as diamond is 109.5° ; (b) when the C is bonded to only three other atoms (one of which involves a double bond), the resulting structure is planar with a bond angle of $\sim 120^\circ$.

EXAMPLE 2.6-4

Sketch the three-dimensional arrangement of covalent bonds in the H_2O molecule.

Solution

The geometry of the H_2O molecule can be envisioned by placing the O atom at the center of an imaginary cube and noting that its four pairs of electrons, two bonding and two nonbonding electron pairs, must be spatially separated as much as possible. This separation, shown in Figure 2.6-5, is obtained by placing the electron pairs along directions pointing to an alternating set of four corners of the imaginary cube. The H atoms are positioned at two of the cube corners associated with the

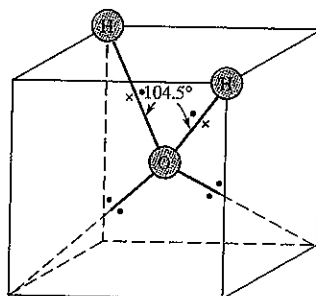


FIGURE 2.6-5 A schematic illustration of covalent bond angles in water. Note that the bond angle is 104.5° , which is slightly less than the tetrahedral angle of 109.5° .

bonding electron pairs. The structure of H_2O deviates slightly from this model, since nonbonding electron pairs repel each other slightly more than bonding electron pairs. The result is that the $\text{H}-\text{O}-\text{H}$ bond angle is 104.5° —slightly less than the predicted 109.5° .

The shared electrons in a metallic bond are delocalized. Thus, the CN of an atom in a metallic solid is determined primarily by geometrical considerations. Indeed, many pure metals (e.g., Al, Cu, and Ni), for which $r/R = 1$, have structures with a CN of 12; however, several common pure metals such as Fe, Cr, and W have CNs of only 8, even in their purest forms.

Coordination numbers are useful because they describe the **short-range order**, defined as the number and type of nearest neighbors, associated with a particular solid structure. All solids exhibit short-range order. As we expand the consideration to include second- and higher-order neighbors, we find that there are two distinct types of solids. Those that exhibit both short-range order (SRO) and **long-range order** are called **crystalline materials** while those with SRO only are termed **amorphous**, or **noncrystalline**, materials.

2.7 SECONDARY BONDS

Secondary bonds are fundamentally different from primary bonds in that they involve neither electron transfer nor electron sharing. Instead, attractive forces are produced when the center of positive charge is different from the location of the center of negative charge. The resulting electric dipole can be either temporary, induced, or permanent and can occur in atoms or molecules. As shown in Figure 2.7-1 for Ar, a **temporary dipole** is formed when the electrons, which are constantly in motion, are momentarily arranged so as to produce an asymmetric charge distribution. The temporary dipole can then induce another dipole in an adjacent Ar atom. The two dipoles then experience a coulombic force of attraction. This type of bonding is responsible for the condensation of noble gases at low temperatures and is known as **van der Waals** (or van der Waals–London) bonding. Van der Waals bonds can also occur between symmetric molecules such as CH_4 and CCl_4 . The total attractive force between molecules due to the van der Waals bond generally increases as the number of atoms in the compound increases. Hence, large molecules can have a large net attractive force. This phenomenon explains why the melting temperatures of the hydrocarbons with chemical formulas $\text{C}_n\text{H}_{2n+2}$ increase as n increases.

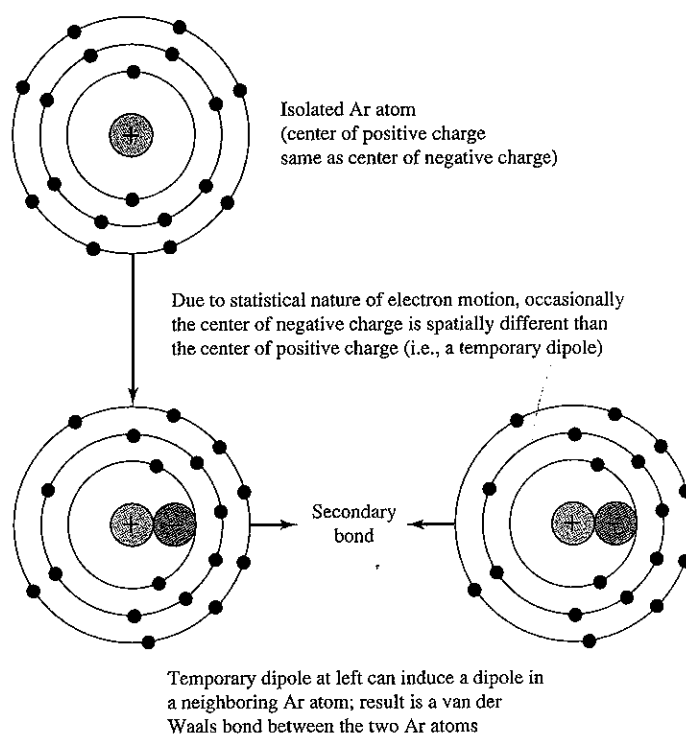


FIGURE 2.7-1 Formation of a temporary dipole in an Ar atom can induce a dipole in an adjacent Ar atom. This type of secondary bond is known as a van der Waals bond.

Figure 2.7-2 shows the charge distribution in H_2O , H_2S , and NH_3 . These molecules are **permanent dipoles**, because their center of positive charge (indicated by the symbol δ^+) is always different from their center of negative charge (δ^-). Permanent dipole bonds are generally stronger than van der Waals bonds. One especially important type of permanent dipole bond is the **hydrogen bond**, which occurs whenever a hydrogen atom can be shared between two strongly electronegative atoms such as N, O, F, or Cl. The hydrogen bond is the strongest type of secondary bond, but it is still significantly weaker than a primary bond. Hydrogen bonds hold the wood fibers in a sheet of paper together.

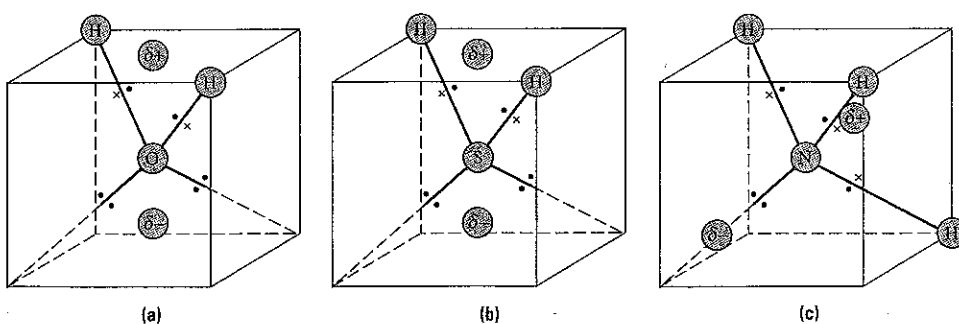


FIGURE 2.7-2 A schematic illustration of three permanent dipole molecules: (a) H_2O , (b) H_2S , and (c) NH_3 . The x's represent the valence electrons from the H atoms and the •'s represent those from either O, S, or N. The δ^+ and δ^- symbols represent the spatial centers of positive and negative charge for the molecule. Note that nonbonding electron pairs are local regions of negative charge and the isolated nucleus of an H atom is a local region of positive charge.

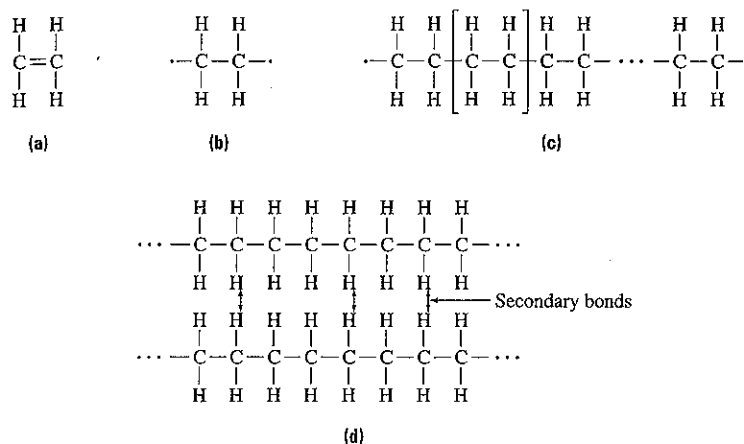


FIGURE 2.9-1 The structure of polyethylene, PE: (a) the basic building block for PE is the C_2H_4 monomer; (b) the double bond in the monomer is "opened" so that (c) many monomers can be linked together to form the PE polymer chain; (d) since the polymer chains are saturated, the only type of bond that can form between PE chains is the secondary bonds.

energy of the system. Thus, the formation of a PE polymer chain from a collection of identical monomers is a thermodynamically favored reaction. Note that in contrast to the monomer, the PE polymer chain is saturated, so there are no additional sites for primary bond formation. Thus, the only mechanism that remains for bond formation between PE chains is secondary bond formation. Linear polymers that form melts upon heating, such as PE, are called **thermoplastic polymers**.

The structure of rubber is fundamentally different from that of the thermoplastic polymers. Careful examination of the generic hydrocarbon rubber structure in Figure 2.9-2a shows that the polymer chains contain an unsaturated double bond. The existence of this double bond within the macromolecule permits the formation of additional primary bonds between chains (Figure 2.9-2b). The primary bonds between rubber chains formed by the opening of the unsaturated double bonds are known as **crosslinks**. When the crosslink density is low, only a small fraction of the double bonds have been opened, and the individual polymer chains retain their identity. There are only a "few" primary bonds between chains. As the crosslink density increases, the individual chains lose their identity and the structure begins to resemble a three-dimensional network of primary bonds. This 3-D primary bond structure is characteristic of many polymers that do not form a melt, or **thermoset polymers**.

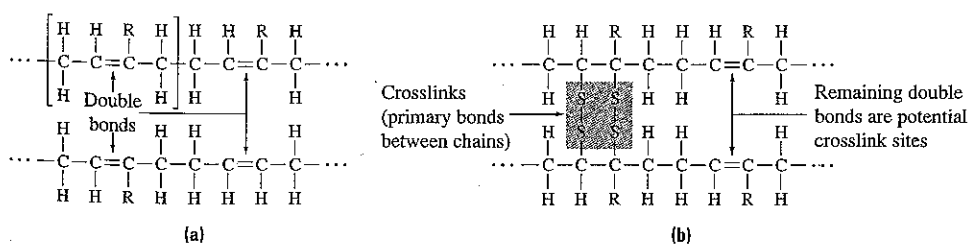
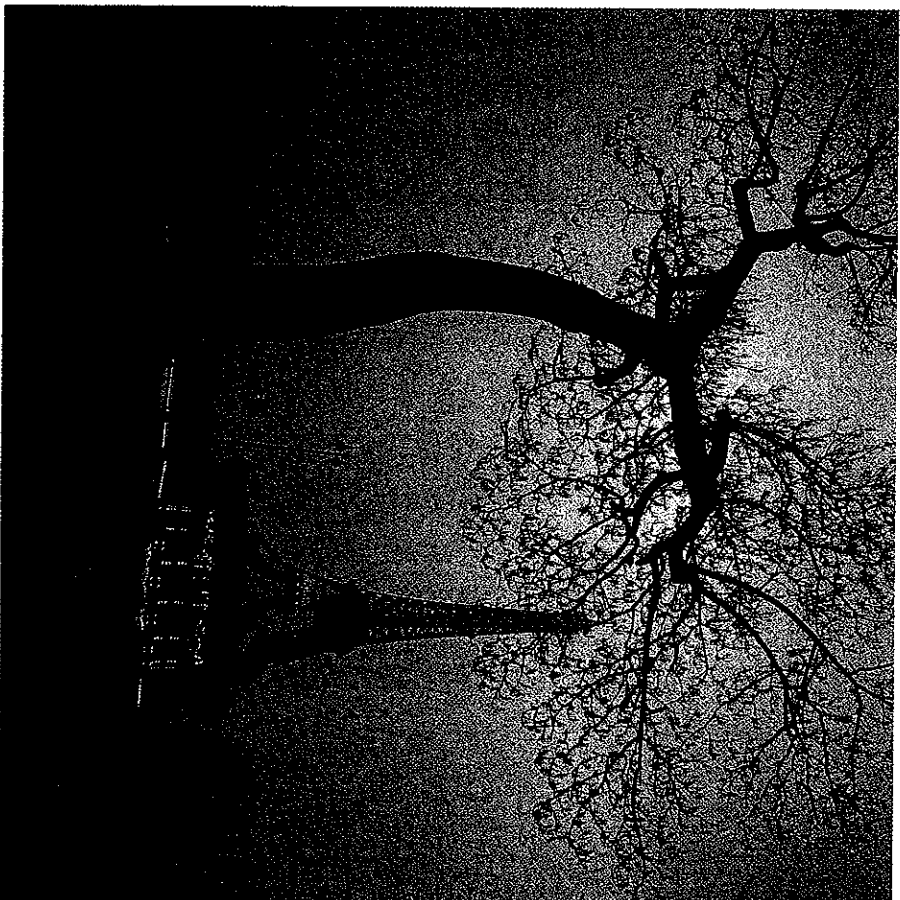


FIGURE 2.9-2 The structure of crosslinked rubber. The existence of double bonds along the length of the polymer chains shown in part (a) permits the formation of crosslinks between chains, as shown in part (b). Note that in this case the crosslinks are composed of short chains of sulfur atoms.



Il moto é causa d'ogni vita

(Movement is the cause of all life)

Leonardo da Vinci

Design Is the fount and body of painting and sculpture
and architecture ... and the root of all sciences.

Michelangelo Buonarroti